



WHITE DOORS

SIPELI®



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The timeless beauty of white doors

Flawlessly white doors. They complement both modern and traditional interiors, offer a multitude of combinations, and never age. Those are just some of the reasons they're so popular. White is the perfect companion to natural wood or metal, but playful contrasts and dark hardware are also trendy. Paint the walls in rich, deep tones or clad them in wood decor. The doors can even blend into the wall to form a seamless whole. Smooth white surfaces are clean and simplistic. White symbolizes harmony and order, and your interior will always feel open and airy. White doors are ideal for small interiors, as they optically enlarge the space, but they're also well suited to large apartments or houses, where they add a remarkable touch of luxury.

At SAPELI, we've prepared a comprehensive selection of white finishes for you to choose from. We've focused on quality, flawless appearance, and availability. The following pages will provide you with a closer look at our products. You'll learn something about the technologies behind them and can browse our most beautiful models in white. In short, we've done everything to ensure that when you're done reading, you'll know exactly which white doors are the right ones for you.



ELEGANT 10 nonrebated door,
Premium white paint, black aluminium
edge and SAP 911 concealed frame,
MINIMAL handle by M&T

PAIN FINISHES

Painted doors immediately catch the eye. The moment you touch their velvety soft surface, you'll know they're the doors for you.

We've prepared two categories for you to choose from differing namely in the technologies used to make them. Which one matches your taste?



TRADITIONAL CRAFTSMANSHIP FOR A FLAWLESS FINISH.
PAINTED DOORS BY SAPELI.

Paint Komfort

Exquisite painted doors at a reasonable price

We've left nothing to chance in developing our Komfort paint finish. Thanks to our advanced paint line in Polná, we've succeeded in substantially reducing the price of our painted doors while offering you a product of outstanding quality.

First, we apply a special primer coat and sand it several times. Next, three coats of a special water-based white paint are applied with a roller. Finally, the finish is sealed with a clear coat. We then use UV light to polymerize the clear coat and thoroughly cure the paint. This gives the finish an exceptional degree of durability.

Prior to rolling the paint onto the surface of the door, we hand spray the edges with exacting precision. This underlines the extraordinary design of the door, leaving the transition between the surface and the edge clean and seamless. It also enhances the overall durability of the door.

Doorframes in the Komfort variant are painted with a special precision spraying.

- / **Perfectly smooth finish**
- / **Excellent price-quality ratio**
- / **Durable machine-sprayed doorframe**
- / **Paint cured with UV light**
- / **Exclusive hand-painted edges**



MERA 45 nonrebated door,
Komfort white paint, Sapelux white
glass, mini NORMAL doorframe,
MAXIMAL handle by M&T



APPENA 10 nonrebated door,
Komfort white paint with edge in
RAL 5024, mini OBTUS doorframe,
ZERO handrail in RAL 5024



BERGAMO 41 double door,
Komfort white paint, Pixarena clear
glass, NORMAL doorframe, Intro
handle by M&T

Paint Premium

The best painted doors we make at SAPELI

Applied by hand, the three meticulous coats of high-quality paint give Premium painted doors a singularly unique finish. The surface of the doors, the edges, and the doorframe are highly durable and have an indisputably premium appearance.

In the Premium variant, we use a single type of paint for both the door and the doorframe and apply it with the same technology. This allows us to guarantee a flawless visual experience and a 100% uniform finish across the door leaf, the casing, and the jamb.

A distinctive feature that further elevates the design of Premium painted doors is the use of a special solid WOOD edge on nonrebated models.

Our Premium paint is certified for use on products intended for children, such as toys, children's furniture, etc.

- / **Exquisite design**
- / **Hand-painted edge and door surface**
- / **100% uniform paint on door and doorframe**
- / **High durability**
- / **Exclusive product for demanding tastes**
- / **Child-safe paint**



REDE 10 sliding door,
Premium white paint, MINIMA
sliding system in black



HARMONIE 40 door,
Premium white paint, Satinato Antiscratch
white glass, OBTUS doorframe, Magnetic
YES 910 handrail by M&T

Premium doesn't mean
white only. We can
custom make any door
and doorframe in the RAL
or NCS colour of your
choice. Simply tell us
which one and leave the
rest to us.

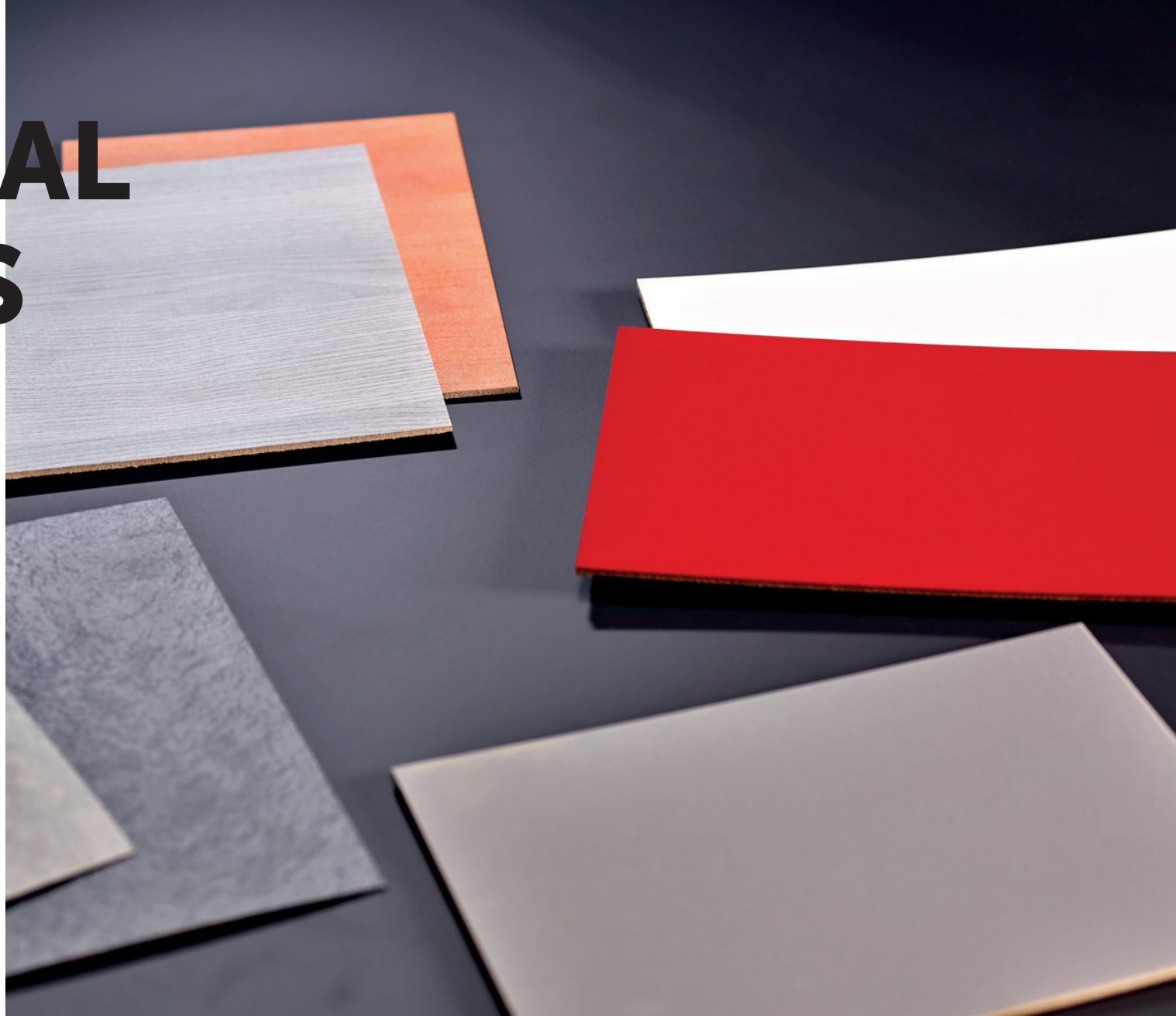


NOTE 14 sliding pocket door,
Premium paint RAL 5009,
AKTIVE II concealed pocket and
MAXIMAL pull by M&T

ARTIFICIAL FINISHES

If you want white doors but are particularly concerned about their durability, you're sure to find what you're looking for in our selection of artificial materials.

Modern laminate surfaces offer much more than just durability. Thanks to advanced technologies, you can choose from affordable, simple materials as well as designer options in deep matte with a special treatment that prevents the accumulation of smudges and fingerprints.



FUNCTION. DURABILITY. DESIGN.
THREE WORDS THAT PERFECTLY CAPTURE SAPELI'S
SELECTION OF ARTIFICIAL FINISHES.

Start

When the main consideration is price

Maximum customer satisfaction is always our top priority. At the same time, SAPELI's 100-year history of manufacturing doors binds us to maintain the highest possible standards of quality under all circumstances. These criteria come together in the Start finish.

In manufacturing Start, we use a combination of cutting-edge technologies that allow us to achieve good quality at an affordable price. As in the case of Komfort, we use an advanced painting line in order to ensure precision application.

We finish the edges of the door in a CPL banding, which allows us to lower the price while offering excellent durability and an attractive appearance.

We manufacture the doorframe from durable film. Beyond a doubt, its greatest advantage is its low price and pleasant semi-matte appearance, thanks to which you can be sure SAPELI doors in the START finish are always modern and timeless.

- / **Ideal starter door**
- / **Increased durability**
- / **Durable CPL edge**
- / **Low price**
- / **Finish cured using UV light**



VENECIA 31 door, Start white, Sapelux white glass, NORMAL doorframe, FORSAP handle by M&T

CPL

Durable and attractive doors at a reasonable price

The perfect description of doors made from CPL. Their characteristics will be appreciated by your children and your pets. These doors, you see, are not easily damaged.

CPL is a medium-pressure laminate with a thickness of 0.2 mm. This makes it very flexible and allows us to manufacture doors and doorframes with interesting design touches, such as rounded edges. The material is affordable and very resistant to scrapes, scratches, and other types of damage.

The durability of the door edge can be increased by using special edges. Choose from plastic ABS edges with a thickness of 0.5–2 mm, or a designer aluminium edge in silver or black. For white nonrebated CPL doors, there is the special AirFusion ABS edge, which minimizes the gap between the surface of the door and its edge. Those who appreciate the beauty of softer shapes can opt for the rounded P2 edge.

The doorframe is manufactured from the same material as the door and is just as durable. Thanks to the flexibility of CPL, the doorframe casing is wrapped seamlessly, and this attractive look is further enhanced with the use of a rounded jamb.

- / **The ideal doors for every family**
- / **High durability**
- / **Wide selection of edges**
- / **Excellent price-quality ratio**
- / **Three variants: smooth, pearl, and porous**



LOTOS 54 nonrebated door, CPL smooth white with silver aluminium strips, Satinato white glass, SAP 911 concealed doorframe and MAXIMAL handle by M&T



VENECIA 20 door, CPL smooth white, NORMAL doorframe, TWISTER handle by M&T



LOTOS 13 slide-swing door, CPL pearl white with black aluminium strips, OBTUS doorframe, ERGON system and AVUS ONE handle with integrated WC lock

HPL

Doors made from HPL are synonymous with extreme durability

Whether you're furnishing an apartment, office, shop, or hospital, HPL is a material that always fulfils its function perfectly.

HPL (high-pressure laminate) has a thickness of 0.8 mm and represents a combination of advantages and compromises, though there are definitely more advantages. The durability of the surface can be compared to high-quality kitchen countertops. Not only does it resist impacts, scrapes, and scratches, it can even handle common cleaners, including industrial products, and it can also be cleaned with disinfectants commonly found in healthcare settings.

Only in the straight-edge variant of the doorframe do we find some of the aforesaid compromises. We manufacture the individual components of the doorframe from separate sections of laminate. The thickness of this material means we can't bend it over the edge, therefore the joint between the different sections remains visible. This characteristic can be elegantly diminished by choosing HPL with colour core. Another factor is the limited choice of glass insert mouldings and hardware available for selected decors. HPL has antibacterial properties that destroy up to 99% of bacteria on its surface.

- / **Doors not only for commercial spaces**
- / **Extreme durability**
- / **Optional colour core**
- / **Doors and doorframes made from HPL**
- / **Surface kills up to 99% of bacteria**



ELEGANT 10 water-resistant door,
HPL white pearl, NORMAL doorframe,
MINIMAL handle by M&T



HPL High gloss

High-pressure laminate with high-gloss white finish. You'll appreciate the colour core in the standard variant, thanks to which the design of the door is elegant and sophisticated. An added bonus is the price of doors in high gloss as compared with similar products on the market based on other technologies.

HANUM 26 nonrebated door, HPL High gloss premium white W1001, SAP 911 concealed doorframe and Magnetic KONZERVA 220 handrail by M&T

HPL Antifinger matte

A special laminate in a velvety matte finish with protection against the accumulation of fingerprints. This makes maintenance of the doors much easier and eliminates worries about the appearance of the matte finish. We offer variants with and without a colour core.



ELEGANT 10 nonrebated door, HPL Antifinger matte premium white W1000, NORMAL doorframe and MINIMAL handle by M&T

Acrylic gloss and matte

You'll love the breathtaking gloss of the acrylic finish

Equally as stunning as the gloss variant is its matte counterpart. Doors with an acrylic finish make a statement in any designer interior.

The remarkable surface of the doors is achieved by pressing a special acrylic film onto MDF. The unique characteristics of acrylic lend the doors a truly singular appearance. Its added value particularly stands out in the gloss variant, which is very easy to maintain but is also highly susceptible to damage.

Because this is a relatively thick material on an MDF base, it can't be used to manufacture traditional casing doorframes. White in both the gloss and matte variants goes very well with other materials and thus offers exciting combinations, such as doors set in laminated metal doorframes. The use of completely concealed doorframes is another very attractive option.

- / **Superpremium appearance**
- / **Applied to the door surface only**
- / **Accentuate the beauty of acrylic doors with concealed doorframes**
- / **Suitable for designer interiors**
- / **Higher price**



HANUM 26 nonrebated door,
High gloss white, OBTUS laminated
metal doorframe and MINIMAL handle by
M&T

Comparing finishes

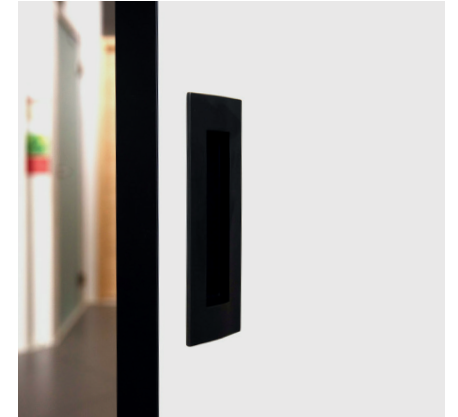
110 EUR	130 EUR	170 EUR	240 EUR	260 EUR	300 EUR	330 EUR	390 EUR
Start	Paint Komfort	CPL	HPL	Paint Premium	HPL High gloss	HPL Antifinger matte	Acrylic Gloss and matte
Doors with basic durability. Combination of rolled paint with CPL edge and film on doorframe. Ideal as a starter set or for low-traffic spaces.	Paint finish with a perfectly balanced price-quality ratio. Greater durability of the door leaf thanks to UV curing. Precision application by an automated painting machine. The ideal combination for any interior. Easy maintenance.	A material resistant to mechanical damage. Easy maintenance and resistance to common cleaners and disinfectants. CPL is ideal for families with small children or pets.	High resistance to mechanical damage and scratches. Easy maintenance and high resistance to cleaners and disinfectants used namely in healthcare. Suitable for spaces with extreme traffic.	Hand-painted door leaf. Three coats of high-quality paint. Durable door, edges, and doorframe. Premium appearance. Suitable for interiors with exacting aesthetic and design requirements. Easy maintenance.	A very durable finish in high gloss at an affordable price. Resistant to ordinary and germicidal cleaners. Thanks to its appearance, the material is well suited to typical households and high-traffic buildings.	Highly resistant to scrapes, impacts, and scratches. The ideal finish for all surfaces subjected to intensive use. A remarkably deep matte finish, velvety and warm to the touch. Excellent protection against fingerprints. Universal use in homes and high-traffic buildings.	An exclusive finish in the form of an acrylic film in high gloss or matte pressed onto MDF. Easy maintenance, flawless appearance, lower durability. Ideal for designer interiors.
<ul style="list-style-type: none"> + Low price + Modern technology - Low durability - Limited selection of door models 	<ul style="list-style-type: none"> + Excellent price-quality ratio + Premium appearance - Combined technologies on doors and doorframes - White only 	<ul style="list-style-type: none"> + Very good resistance to damage + 3 variants of white (smooth, pearl, and porous) + Easy cleaning + Allows use of rounded edges on doors - Feels artificial to the touch 	<ul style="list-style-type: none"> + Extremely high resistance to damage + Resistant to ordinary and industrial cleaners and disinfectants - Visible joints on doorframe - Limited selection of door models and hardware - Higher price 	<ul style="list-style-type: none"> + Premium appearance + High proportion of handwork + Optional RAL and NCS colours + Excellent durability backed by independent tests + Paint certified for use on children's toys - Higher price 	<ul style="list-style-type: none"> + Modern appearance + White variant with colour core included in price + Easy cleaning - Higher price - Less durable than ordinary HPL - Limited selection of door models and hardware 	<ul style="list-style-type: none"> + High durability + Antifinger effect prevents the accumulation of fingerprints on the surface + Very easy maintenance + In line with the latest trends + Variants with colour core - Higher price - Limited selection of door models and hardware 	<ul style="list-style-type: none"> + Flawless gloss finish - Visible joints on doorframe - Limited selection of door models and hardware - Higher price

Tips for choosing white doors



White and nature go well together

White is beautiful in combination with wood. Wood in the interior is warm, while white provides a measure of visual purity. Don't be afraid to try combinations. Paint finishes go very well with natural veneer or artificial materials such as laminate. How about white doors in oak doorframes?

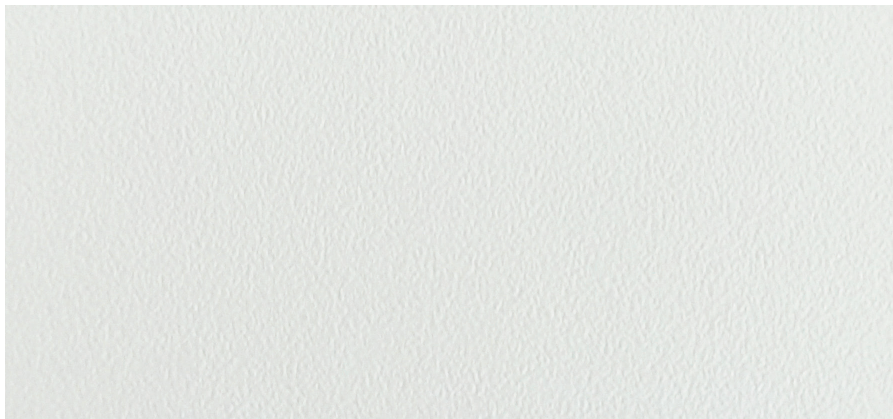


Black & White

Black hardware looks especially good on white doors. The combination of black and white is a time-tested and highly elegant solution. Moreover, black is increasingly common in interiors. Let your imagination run free and enhance your doors with one of our black designer hardware options. Black handles and hinges? Black glass? There's plenty to choose from.

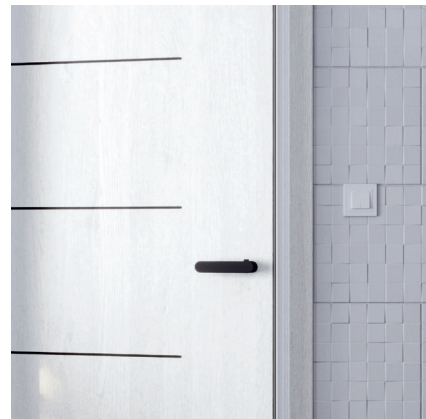
Not all whites are the same

The same shade and a completely different result. The texture of the surface influences the overall appearance. Do you prefer smooth white, or white with a subtle pearl texture? Ultra-matte finishes are increasingly popular, and their special antifinger protection means they don't easily become dirty. Among the more conventional textures are porous and high gloss.



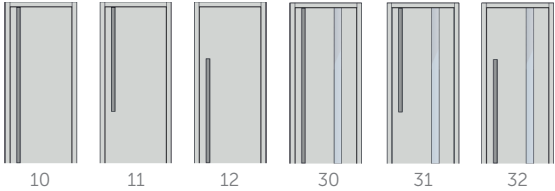
An eye for detail

The importance of details is no secret. We're prepared to help you bring your new doors to absolute perfection. Handles inlaid with the same material as the door finish make an intriguing addition to any door. We can also apply a special WOOD edge to your painted nonrebated doors for a striking touch of elegance.



Model overview

APPENA



10 11 12 30 31 32

Komfort,
Premium,
CPL, HPL,
high gloss
and matte

BERGAMO



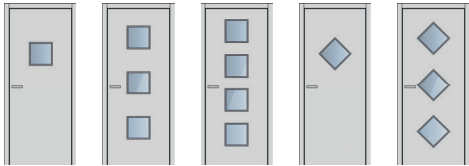
10 15 16 20 25 28 30 31 32

33 34 35 36 37 38 40 41 42

43 50 58 59

Komfort,
Premium,
CPL

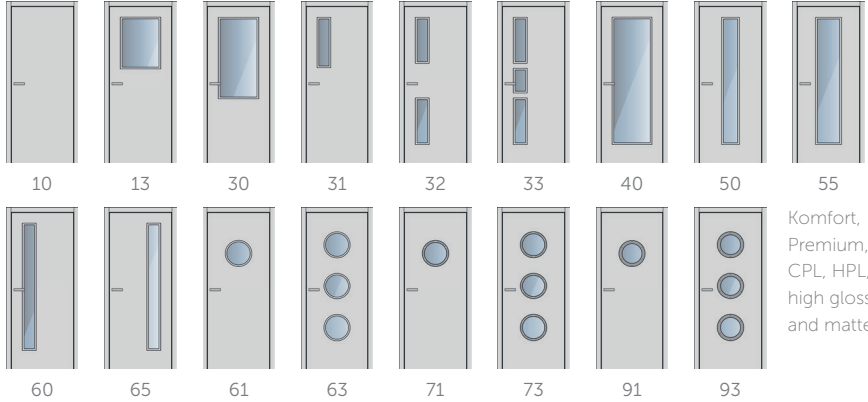
DOMINO



61 63 64 71 73

Komfort,
Premium,
CPL

ELEGANT

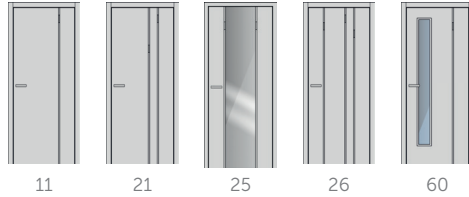


10 13 30 31 32 33 40 50 55

60 65 61 63 71 73 91 93

Komfort,
Premium,
CPL, HPL,
high gloss
and matte

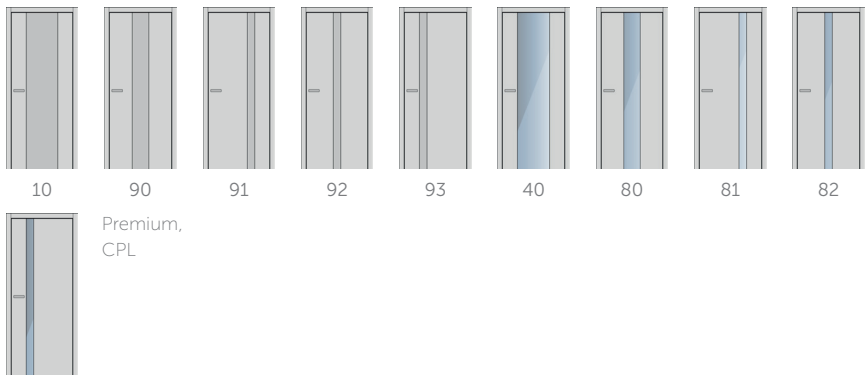
HANUM



11 21 25 26 60

CPL, HPL,
high gloss
and matte

HARMONIE



10 90 91 92 93 40 80 81 82

Premium,
CPL

83

Model overview

MODENA

Premium,
CPL

454647454647

LOTOS

101213141618194344

Premium,
CPL,
high gloss
and matte

5253549193

444546485455646574

758485

Komfort,
Premium,
Start, CPL

SWING

151718192527282935

Komfort,
Premium,
CPL

373945474849

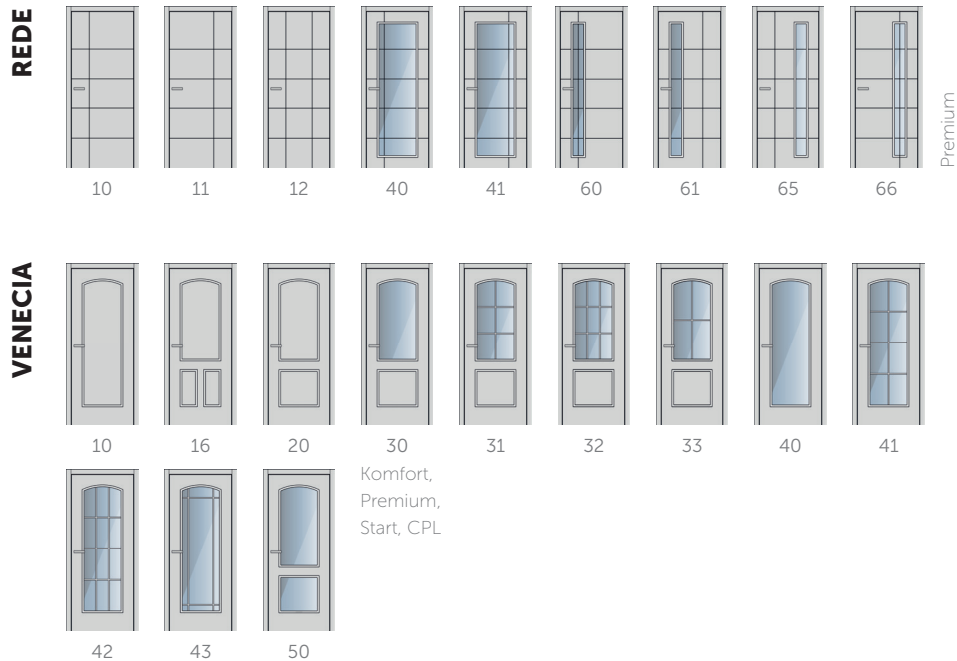
Premium,
CPL

102025405055

Premium

1213141819434454

Model overview



Maintenance and cleaning

Paint finishes

To clean paint finishes, use a soft dry or damp (not wet!) lint-free cloth. For best results, use a mild solution containing a common detergent. If using a commercial product, ensure it is water based and colourless.

Paint Premium

An extremely durable, premium, acid-curing paint with a velvety texture. For at least four weeks after manufacturing, clean with water only. The finish must not be exposed to ammonia fumes.

Paint Komfort

A special polyurethane paint with UV polymerization. Thanks to its excellent durability, you can use less aggressive organic solvents, such as benzine, ethanol, perc, etc., for short periods of time (not exceeding 1-2 minutes) to clean areas left dirty by adhesive tape, markers, pens, etc.

Examples of cleaners and techniques that must never be used:

- / Aggressive organic solvents such as acetone, toluene, and other aggressive cleaners or disinfectants (peroxide or chlorine, etc.)
- / Abrasive cleaning products such as scouring powders and creams
- / Mechanical scrapers or other abrasive implements
- / Extended soaking resulting in liquid seeping into joints and gaps

When using a new cleaning product, we recommend first testing it on a less visible area of the door to avoid any unpleasant surprises, such as diminished gloss, altered colour tone, etc.

Artificial finishes

CPL and HPL

Because they are durable, hygienic, and sealed, laminates require no special maintenance. The finish comprises a decorative paper impregnated with melamine resin, which is easy to clean. Laminate finishes should be cleaned on a regular basis.

Spills or splatters from tea, coffee, wine, etc. should be cleaned up immediately. The longer they remain on the laminate, the harder they will become to remove. Certain liquids can also diminish the degree of gloss in the finish. These recommendations are particularly important for matte and gloss laminate finishes, which are attractive and pleasant to the touch but also tend to show signs of wear more clearly.

Examples of cleaners and techniques that must never be used:

- / Furniture polishes and cleaners containing wax - use of such products results in the accumulation of a sticky film on the surface of the laminate that traps dirt
- / Abrasive cleaners - scouring powders, steel wool, etc.
- / Whitening agents
- / Agents containing powerful acids or acid salts, such as decalcifiers based on formic acid or ammonium sulfate, drain cleaner, silver polish, or oven cleaner

Acrylic gloss and matte

To clean, use a damp microfibre cloth or chamois and a solution of warm water and SAPELI cleaner. After cleaning, apply SAPELI spray polish to the surface. Using the spray once a week will keep the finish in optimal condition.

Examples of cleaners and techniques that must never be used:

- / Cleaning the finish when it is dry or with paper towels
- / Sharp or abrasive implements, such as brushes, scrapers, scouring pads, etc.
- / Cleaners containing organic solvents such as benzine, toluene, acetone, etc. and cleaners containing acidic compounds
- / Silicone polishes and products containing alcohol



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